



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-711-101
Job Sheet 174464



from job 171218 und.

Part No: D412-711-101

Job Qty: 3 ea

Part Name: Replacement Vertical Reference Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-02-01 JLM IPP Rev. B. Manufacture in-house 10/06/28 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs		3/12/18	0.00	0.00	Purchasing		AP 18/03/16
140	Packaging	3 pcs		3/12/18	0.00	0.00	Packaging2		AP 18/03/16
150	QC	3 pcs		3/12/18	0.00	0.00	QC6		18.3.23
170	Packaging	3 pcs		3/12/18	0.00	0.00	Packaging3-2		SMB
180	QC21-FG	3 Ea		3/12/18	0.00	0.00	QC21		DAS 21 9-80 MAR 23 2018 PK00

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DAS 10CHG 002 21 9-80

0038911

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-711-101P	Replacement Bubble Window	3 pcs (1 ea)	110-Purchasing	5052318

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D412-711-101P	3	0	0

Part Specifications

Specifications could not be found.

Plex 3/15/18 3:06 PM Dart.Gagnon.Michelle

CONTAINER NO.

Vertical Reference Window

Replacement Vertical Reference Window

PART NO: D412-711-101

Serial No/Batch: S052321

Revision:

Operation:

Change No:

D412-711-101

Packaging CHG002

Mfg Date: 03/16/18

Job No: 174464



Dart Aerospace Ltd.
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PURCHASE ORDER

PO038911

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038911

PO Date: 1/30/18

Due Date: 3/13/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED

MAR 08 2018

Revised Price

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	3/16/18	5 pcs 2 ✓	0 pcs 3x	5 pcs AT 18103/15 AT 18103/16	\$300.00/pcs	\$1,500.00
Grand Total:											\$1,500.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
DOB

Plex 3/7/18 11:57 AM dart.baker.diane

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38911

SO # 022554

Part #	D412-711-101	Qty.	5	Batch #	-001
Description	REPLACEMENT WINDOW	Material usage	3 SHEETS	Lot#	13406
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By:

(Approved QA Signatory)

Date:

MAR. 14, 2018

C O F C # 041

Page: 1 of 1

2 Pcs SHIPPED MAR 14, 2018
3 Pcs SHIPPED MAR 15, 2018

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

Change Record

PAGE 1 OF 1

Part Number: D412-711-101

Description: REPLACEMENT BUBBLE WINDOW

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER :			